



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3303-02
Job Sheet 180016



5905

Part No: RBE350A93-3303-02

Job Qty: 4 ea

Part Name: Tail Rotor Head Body Extractor Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/27/18

Job Tracking No:

Due Date: 9/17/18

Created By: Logan David

Type: SOLD

Description:

Note: RBE350A93-3303-02 REV 4 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/17/18	9/17/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	4 pcs	9/17/18	9/17/18	0.08	4.00	Small Fab-9		MLL
110	QC	4 pcs	9/17/18	9/17/18	0.00	0.00	QC5		SL
130	Packaging	4 pcs	9/17/18	9/17/18	0.00	0.00	Packaging3-2		CA 135
140	QC21-FG	4 Ea	9/17/18	9/17/18	0.00	0.00	QC21		18.10.12.

Part Op 100 - Assemble as per DWG. Sheet 1 -Loctite 262 B
Descriptions: 130 - Identify and Stock

Exp: 4/20

PO: 040549

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91030A031	Flange Hex Nut	8 Ea (2 ea)	90-Start up Operation	5050896
RBE350A93-3303-02-1	Receiver	4 Ea (1 ea)	90-Start up Operation	5109750
RBE350A93-3303-02-3	Extractor	4 Ea (1 ea)	90-Start up Operation	409281
RBE350A93-3303-02-5	Extractor Pin	4 Ea (1 ea)	90-Start up Operation	5036784
RBE350A93-3303-02-7	Stud	8 Ea (2 ea)	90-Start up Operation	5102649

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91030A031	8	23	0
	RBE350A93-3303-02-1	4	18	0
	RBE350A93-3303-02-3	4	18	0
	RBE350A93-3303-02-5	4	128	0
	RBE350A93-3303-02-7	8	36	0

Part Specifications

Specifications could not be found.

-DART
AEROSPACE

Container No: S117835



Part: FBEC350A93

Job No: 180016

Serial No: 4

Revision: A

Inspector:

Exp Date:

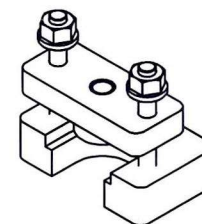
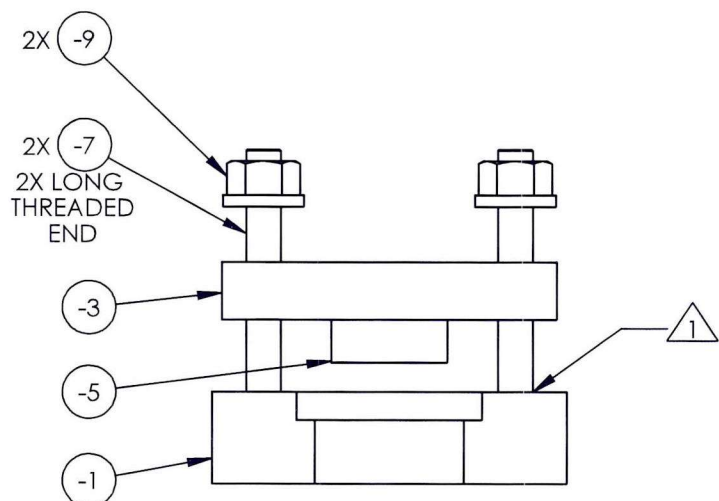
Instructions:

Date: 10/12/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Newmarket, ON K9A 1K7
CANADA
TEL: 1-800-387-6322
Email: sales@dartaero.com
www.dartaerospace.com

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D FROM HEX BOLTS & SET SCREWS TO STUDS. -1 ADDED R.25 TO CORNERS. -3 CH'D HOLES FROM Ø.413 AND ADDED R.25 TO CORNERS.	12/4/2008	WP	DW
2		-11 ADDED LOCTITE TO BOM. -5 ADDED .03 X 45° CHAMFER.	12/4/2008	WP	DW
2A		CORRECTED T/N AND TOOL NAME WAS RBEA93-3303-02, T/R HUB BODY EXTRACTOR TOOL IS RBE350A93-3303-02, T/R BODY EXTRACTOR TOOL.	11/5/2013	RJC	RW
3		-3 CH'D DIMS WAS Ø.500 IS LIMITS Ø.5000 - .5005, WAS .630 IS (.625). -5 CH'D DIM WAS Ø.501 IS Ø.5010 - .5015. -9 CH'D WAS SWIVEL HEX NUT #90477A031 IS FLANGE HEX NUT #91030A031.	3/13/2014	DPD	GE
4	15-0132	-1 & -3 CH'D MATERIAL WAS 1018 IS A36/1018/1020. -5 CH'D MATERIAL WAS 4140 G&P IS 4140/4142 Q&T.	6/10/2015	RJC	JAG



NOTE:

△ 2X LOCTITE ON THREADS -7 TO -1.

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02	REV 4
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL EUROCOPTER AS350A
SCALE 1:2	DATE 10/27/2008 SHEET 1 OF 5

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	RECEIVER	A36/1018/1020		2
			-3	1	EXTRACTOR	A36/1018/1020		3
			-5	1	EXTRACTOR PIN	4140/4142 Q&T		4
			-7	2	STUD	STEEL	3/8-16 UNC-2A X 4 (MCMASTER-CARR #90281A640) MODIFIED	5
		B/O	-9	2	FLANGE HEX NUT	STEEL	3/8-16 UNC-2B (MCMASTER-CARR #91030A031)	1
		B/O	-11	AR	262 LOCTITE		(MCMASTER-CARR #91458A180)	N/S